



NOTE

1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001

1	1	R105232001	CHANNEL MPC125 x 410	IS:808-89 SEC. 4 TAB 4.2 IS:2062-2006 E250 Cu B
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
PRODUCT				
MEMU 3-Phase / DMC				
APPROVED	Shivakumar H G	10.02.2020	MATERIAL	
CHECKED	Shanthakumar V V	10.02.2020	SCALE	
DRAWN	Shanthakumar V V	10.02.2020	1:12	
TRACED				
STANDARDS				
849			849-83011	1
MODEL			NEXT ASSEMBLY	QTY.
MATERIAL CODE			REF. DRG.	
TITLE			Wt.(Kg)	
CHANNEL FOR APC			SHEET	
RECEIVER FIXING BKT.			1 OF 1	
DRG No.			ALT	
849-83313				

GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244											
2. QUALITY OF WELD JOINTS REF. RD-230	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			

REVISION	DATE	CHANGE	APP./BY
△ ^x			
△ ^x			
△ ^x			
△ ^x			

DRG. No. 849-83313